

**Bedienungsanleitung**

**User's Manual**

**Manual de usuario**

**Manuel d'Utilisateur**

**BA9725M**

# **Dial caliper for internal comparison measurement**

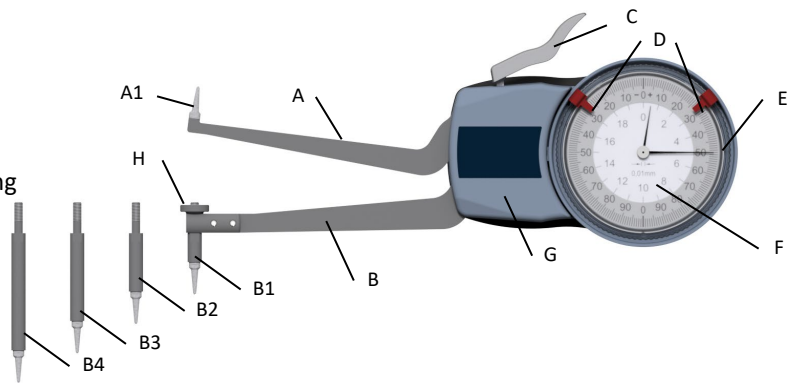
Read this User's Manual thoroughly before operating the instrument. Retain it close at hand for future reference.

**Mitutoyo**



## Serie 209

- A beweglicher Tastarm
- A1 Messkontakt
- B fester Tastarm
- B1-B4 Messkontakt-Set
- C Tastarmbetätigung
- D Toleranzmarken
- E drehbare Fassung mit Skalensring
- F Skalenscheibe
- G Gehäuse – Deckel
- H Rändelmutter



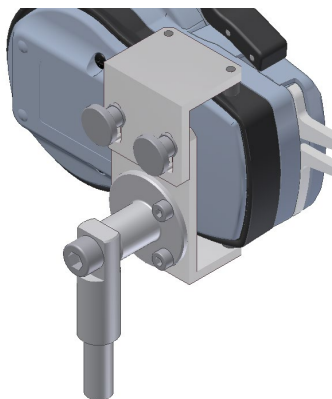
## Wechseln der Messkontakte

Um den Messbereich zu verändern ist der Messkontakt des festen Tastarms (B) auszuwechseln. Lösen Sie hierzu die Rändelmutter (H) und ziehen den Messkontakt heraus. Anschließend schieben Sie einen anderen Messkontakt bis Anschlag ein und sichern diesen wieder mit der Rändelmutter (H).



Da es sich um ein Vergleichsmessgerät handelt, ist das Gerät vor jeder Messreihe und nach Wechseln des unteren Messkontaktes durch eine Vergleichsmessung mit einem Lehrring einzustellen (→ Anzeige – Korrektur).

## Zubehör



**011530**  
Stativ – Halterung

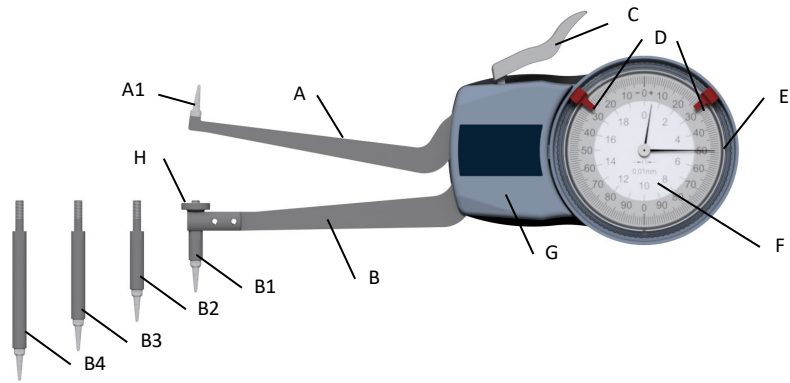
## Technische Daten

Innenmessgeräte	mm	209-310	209-311	209-312	inch	209-361	209-362	209-363
Messbereich	[mm]	50 – 100	90 – 140	130 – 180	[inch]	2.00 – 4.00	3.60 – 5.60	5.20 – 7.20
Skalenteilung	[mm]	0,01	0,01	0,01	[inch]	.0005	.0005	.0005
Fehlergrenze „G“	[mm]	0,03	0,03	0,03	[inch]	.0015	.0015	.0015
Wiederholgrenze „r“	[mm]	0,015	0,015	0,015	[inch]	.001	.001	.001
Messkraft	[N]	1,1 – 1,6	1,1 – 1,6	1,1 – 1,6	[N]	1,1 – 1,6	1,1 – 1,6	1,1 – 1,6
Messkontaktform	[mm]	Ball ø1	Ball ø1	Ball ø1	[inch]	Ball ø.04	Ball ø.04	Ball ø.04
Bezugstemperatur	[°C]	20						
Betriebstemperatur	[°C]	+10 bis +30						
Lagertemperatur	[°C]	-10 bis +35						
Schutzklasse		IP65						

Datenblätter zu den Geräten finden Sie auch im Downloadbereich unter [www.mitutoyo.eu](http://www.mitutoyo.eu)  
 Werkseitige Überprüfung der Geräte auf Basis VDI/VDE/DGQ 2618 Blatt 13.1

## Series 209

- A Movable measuring arm
- A1 Measuring contact
- B Fixed measuring arm
- B1-B4 Measuring contact -Set
- C Operating lever
- D Tolerance marks
- E Rotating outer dial
- F Inner dial
- G Cover
- H nut



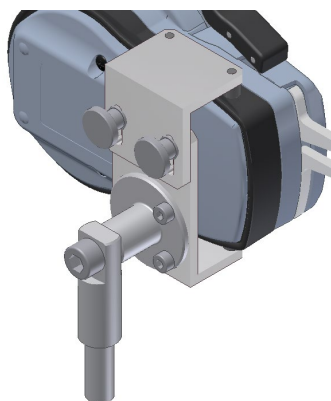
## Replacement of the measuring contacts

In order to modify the measuring range, change the measuring contact of the lower caliper arm (B). Unscrew the knurled nut (H) and extract the measuring contact. Afterward fit the measuring contact into the limit stop and assure them with the knurled nut (H).



**Being a comparison measuring instrument, it must be checked via comparison measurement in a ring gauge before starting new measurement series and after having changed the lower measuring contact. If there is a deviation from the set value, the instrument has to be re-adjusted by using the turnable scale (→Display adjustment).**

## Accessories



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Holding unit

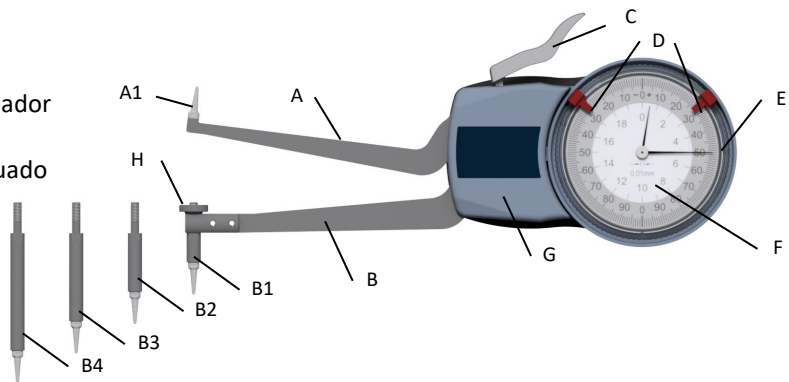
## Technical Data

Internal measuring gauges	mm	209-310	209-311	209-312	inch	209-361	209-362	209-363
Measuring range	[mm]	50 – 100	90 – 140	130 – 180	[inch]	2.00 – 4.00	3.60 – 5.60	5.20 – 7.20
Scale interval	[mm]	0,01	0,01	0,01	[inch]	.0005	.0005	.0005
Max. permissible errors „G“	[mm]	0,03	0,03	0,03	[inch]	.0015	.0015	.0015
Repeatability limit „r“	[mm]	0,015	0,015	0,015	[inch]	.001	.001	.001
Measuring force	[N]	1,1 – 1,6	1,1 – 1,6	1,1 – 1,6	[N]	1,1 – 1,6	1,1 – 1,6	1,1 – 1,6
Type of measuring contact	[mm]	Ball ø1	Ball ø1	Ball ø1	[inch]	Ball ø.04	Ball ø.04	Ball ø.04
Reference temperature	[°C]	20						
Working temperature	[°C]	+10 to +30						
Storage temperature	[°C]	-10 to +35						
Protection class		IP65						

Technical data sheets for each gauge are available at [www.mitutoyo.eu](http://www.mitutoyo.eu)  
Factory setting is checked subject to VDI/VDE/DGQ 2618 Part 13.1

## Serie 209

- A brazo palpador móvil
- A1 contacto de medición
- B brazo palpador fijo
- B1-B4 juego de contacto de medición
- C accionamiento de el brazo palpador
- D marcas de tolerancia
- E escala giratoria con anillo graduado
- F cuadrante
- G Carcasa - tapa
- H tuerca



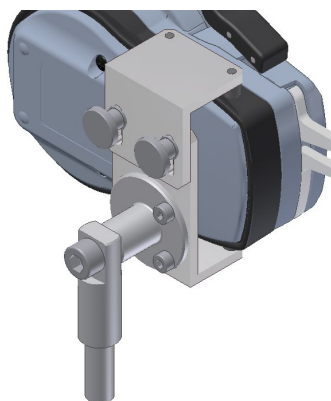
## Intercambiar los contactos de medición

Hay que cambiar el contacto de medición del brazo de abajo (B) para modificar el alcance de medición. Afloje la tuerca (H) y saque el contacto de medición. A continuación, introduzca otro contacto de medición hasta que haga tope y apriete este nuevamente con la tuerca (H).



**Puesto que se trata de un instrumento de medición comparativa, hay que verificar el instrumento con ayuda de un calibre anular antes de empezar una nueva serie de mediciones y después de cambiar el contacto de medición de abajo. Si el instrumento muestra una desviación, reajustarlo de nuevo usando la escala giratoria. (→ Corrección de indicación).**

## Accesorios



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soporte completo

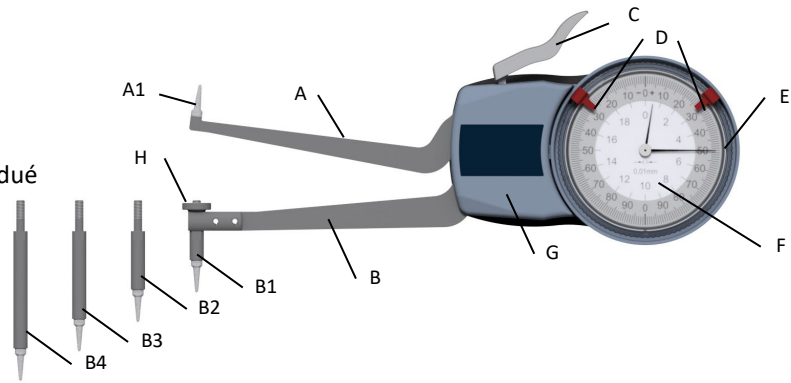
## Datos técnicos

Palpadores interiores	mm	209-310	209-311	209-312	inch	209-361	209-362	209-363
Rango de medición	[mm]	50 – 100	90 – 140	130 – 180	[inch]	2.00 – 4.00	3.60 – 5.60	5.20 – 7.20
Graduación de escala	[mm]	0,01	0,01	0,01	[inch]	.0005	.0005	.0005
Límite de error „G“	[mm]	0,03	0,03	0,03	[inch]	.0015	.0015	.0015
Límite de reproducción „r“	[mm]	0,015	0,015	0,015	[inch]	.001	.001	.001
Fuerza de medición	[N]	1,1 – 1,6	1,1 – 1,6	1,1 – 1,6	[N]	1,1 – 1,6	1,1 – 1,6	1,1 – 1,6
Forma de los contactos	[mm]	Ball ø1	Ball ø1	Ball ø1	[inch]	Ball ø.04	Ball ø.04	Ball ø.04
Temperatura de referencia	[°C]	20						
Temperatura de funcionamiento	[°C]	+10 to +30						
Temperatura de almacén	[°C]	-10 to +35						
Clase de protección		IP65						

Especificaciones técnicas de cada manómetro están disponible en [www.mitutoyo.eu](http://www.mitutoyo.eu)  
Establecimiento de Factoring se verifica con sujeción a VDI / VDE / DGQ 2618 Parte 13.1

## Série 209

- A Bras de mesure mobile
- A1 Touche de mesure
- B Bras de mesure fixe
- B1-B4 Jeu de touches de mesure
- C Levier de commande du bras
- D Marques de tolérance
- E Cadre rotatif avec anneau gradué
- F Cadran
- G Couvercle – Corps
- H Vis



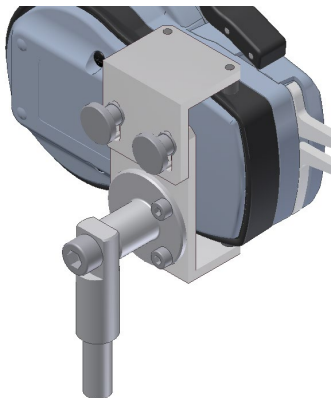
## Changer les touches de mesure

Changer la touche du bras inférieur (B) pour modifier la gamme de mesure. Desserrer la vis (H) et retirer la touche de mesure. Puis introduire la nouvelle touche de mesure jusqu'au bout et serrer avec la vis (H).



**Comme il s'agit d'un palpeur de mesure comparative, il faut le vérifier avec une bague de jauge avant de commencer une nouvelle série de mesure et après avoir changé la touche inférieure. S'il y a une déviation de la valeur désirée, le réajuster à nouveau à l'aide de la douille tournable (→Affichage – Correction).**

## Accessoires



**011530**  
set de fixation complet

## Données techniques

App. mesure intérieure	mm	209-310	209-311	209-312	inch	209-361	209-362	209-363
Plage de mesure	[mm]	50 – 100	90 – 140	130 – 180	[inch]	2.00 – 4.00	3.60 – 5.60	5.20 – 7.20
Résolution de l'affichage	[mm]	0,01	0,01	0,01	[inch]	.0005	.0005	.0005
Erreur de mesure „G“	[mm]	0,03	0,03	0,03	[inch]	.0015	.0015	.0015
Erreur de répétabilité „r“	[mm]	0,015	0,015	0,015	[inch]	.001	.001	.001
Force de mesure	[N]	1,1 – 1,6	1,1 – 1,6	1,1 – 1,6	[N]	1,1 – 1,6	1,1 – 1,6	1,1 – 1,6
Forme des touches	[mm]	Ball ø1	Ball ø1	Ball ø1	[inch]	Ball ø.04	Ball ø.04	Ball ø.04
Température de référence	[°C]	20						
Température d'exploitation	[°C]	+10 à +30						
Température de stockage	[°C]	-10 à +35						
Catégorie de protection		IP65						

Vous trouvez également les fiches techniques concernant les appareils sous [www.mitutoyo.eu](http://www.mitutoyo.eu)

Contrôle des appareils dans nos usines basé sur la directive allemande VDI/VDE/DGQ 2618 feuille 13.1

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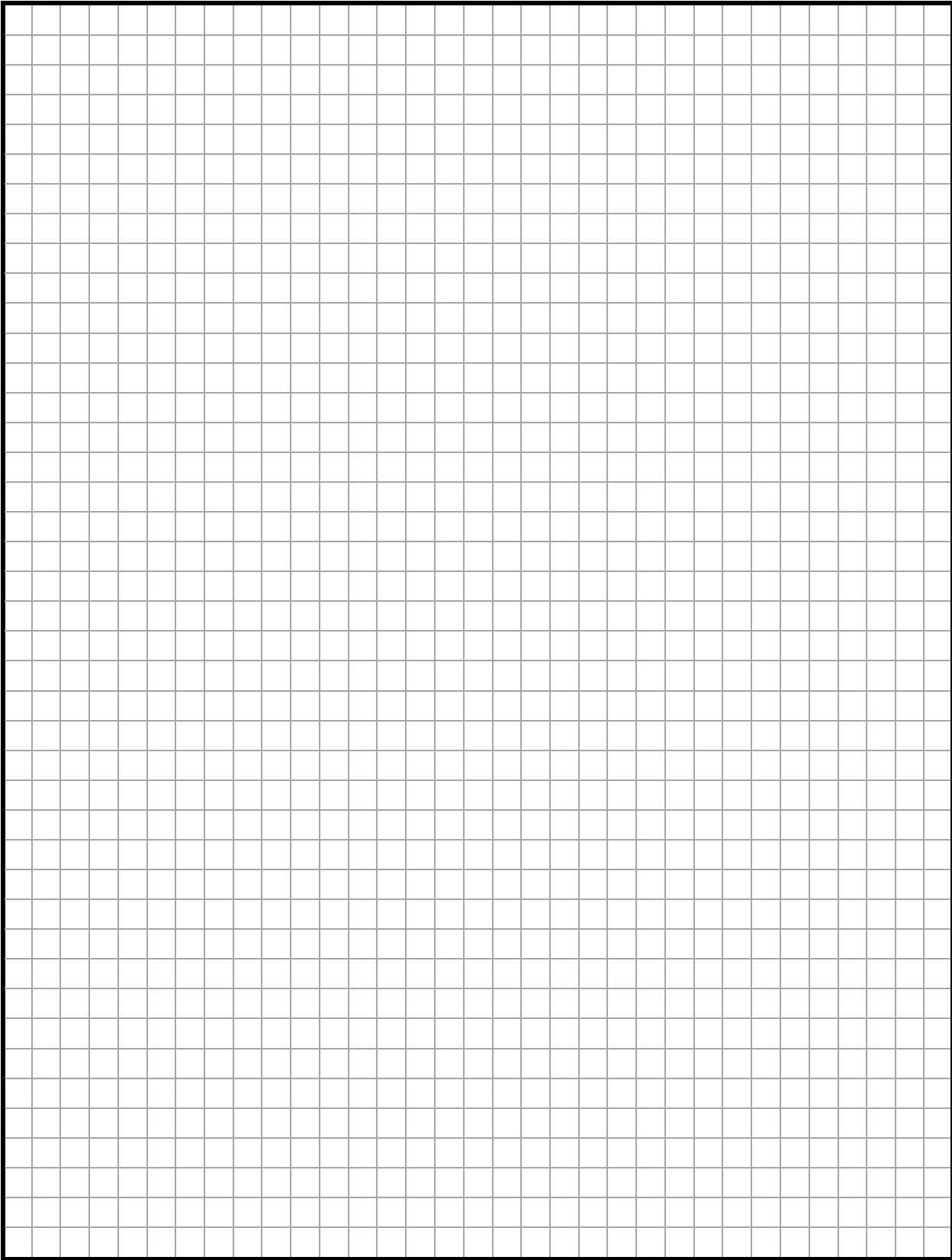
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